

Typical Data for V-Wrap EG50-B

Storage Conditions:	Store dry at 40°F – 90°F (4°C – 32°C)
Color:	White
Primary Fiber Direction:	±45° (bi-directional)
Weight:	24.6 oz/yd² (835 g/m²)
Shelf life:	10 years

Fiber Properties (Dry)

Tensile Strength:	475,000 psi (3,275 MPa)
Tensile Modulus:	11.6 x 10 ⁶ psi (79,970 MPa)
Elongation:	4.1 %
Density:	0.095 lb/in³ (2.62 g/cm³)



Cured Laminate Properties (In fiber direction)

Average Values⁽¹⁾

Design Values⁽²⁾

Tensile Strength:	89,800 psi (620 MPa)	74,500 psi (514 MPa)
Modulus of Elasticity:	4.6 x 10 ⁶ psi (31,700 MPa)	4.6 x 10 ⁶ psi (31,700 MPa)
Elongation at Break:	1.94%	1.6%
Laminate Thickness:	0.034 in. (0.864 mm)	0.034 in. (0.864 mm)
Design Thickness:	0.017 in. (0.432 mm)	0.017 in. (0.432 mm)
Strength per Unit Width:	1,527 lbs/in. (0.27 kN/mm)	1,267 lbs/in. (0.22 kN/mm)

(1) Typical average test values per ASTM 3039

(2) Design properties are based on ACI 440 guidelines will vary slightly. Contact STRUCTURAL TECHNOLOGIES to confirm project specific values.

Description:

V-Wrap EG50-B is a bidirectional glass fiber fabric with fiber oriented in the ±45° directions. V-Wrap EG50-B system is field laminated using environmentally friendly, two-part 100% solids and high strength structural adhesives to form a glass fiber reinforced polymer (GFRP) system used to reinforce structural elements.

Product Uses:

V-Wrap strengthening systems can be used to resolve strength deficiencies and increase the load carrying capacity of building, bridges, silos, chimneys, and other structures.

Loading Increases:

- Increasing the live loads capacity of floor systems
- Increasing shear and flexural strengths of reinforced and prestressed beams
- Increasing the axial capacity of columns
- Increasing the live load capacity of parking garages

Seismic Strengthening:

- Column confinement for ductility improvement
- Masonry and concrete shear walls strengthening

Damage to Structural Parts:

- Correct strength deficiency due to deterioration and corrosion
- Restore strength of structural elements damaged by fire

Change in Structural System:

- Load redistribution due to removal of walls, beams or columns
- Removal of slab sections for new openings

Design or Construction Defects:

- Insufficient amount of shear or flexural reinforcement
- Insufficient size and/or layout of reinforcement
- Insufficient reinforcing bar or lap splice length
- Low compressive strength in beams, slabs, and columns

Advantages:

- ICC-ES ESR-3606 listed product
- 0% VOC
- Solvent free
- Non-corrosive reinforcement system
- Lightweight flexible fabric that can be wrapped around complex shapes
- Used for shear, confinement or flexural strengthening
- High strength
- Light weight
- Reduces crack width
- Low aesthetic impact

Packaging:

Fabric: 25 in. width x 300 ft [625 ft²] rolls
0.635 m width x 91.4 m [58 m²] rolls

How To Use:

Design:

Design should comply with ACI 440.2R or recognized design/specification entity, and is typically based on GFRP contribution determined by detailed analysis. Design values will vary based on project requirements and applicable environmental and strength reduction factors. Contact STRUCTURAL TECHNOLOGIES to determine applicable design factors.

Surface Preparation:

Surfaces to receive V-Wrap EG50-B must be clean and sound. It must be dry and free of protrusions and frost. All dust, laitance, grease, curing compounds, waxes, deteriorated materials, and other bond inhibiting materials must be removed from the surface prior to application. Existing uneven surfaces must be filled with appropriate epoxy putty or repair mortar. Use abrasive blasting, pressure wash, shotblast, grind or other approved mechanical means to achieve an open-pore texture with a concrete surface profile of CSP-3 or better (ICRI). In certain applications and at the engineer's discretion, the bond between the substrate and the fabric may be determined to be non-critical (such as in column confinement applications). All corners must be rounded to 1/2" radius minimum. The adhesive strength of the concrete may be verified after surface preparation by random pull-off testing (ASTM D7522) at the discretion of the engineer. Minimum tensile strength of 200 psi must be achieved.

Cutting V-Wrap EG50-B:

Fabric can be cut to appropriate length by using a commercial quality heavy-duty scissors.

Application:

Installation of the V-Wrap EG50-B strengthening system should be performed only by a specially trained, approved contractor. The V-Wrap EG50-B strengthening system shall consist of V-Wrap EG50-B glass fabric and V-Wrap epoxy resins such as: V-Wrap 600, V-Wrap 700S, and V-Wrap 770.

Note the specified number of plies and ply widths. Mix resin components using recommended procedures on product datasheet. Apply one coat of V-Wrap epoxy as a primer to the surface using a nap roller. Fill minor concrete defects such as bug holes and other imperfections using V-Wrap 770 epoxy mixed with fumed silica (thickened epoxy) or V-Wrap PF putty. Apply thickened epoxy or putty using a roller or

trowel to prime surface. Adjust the gap between saturator rollers. Using a saturator machine, pre-saturate the appropriate length of V-Wrap EG50-B with V-Wrap epoxy adhesive as a saturant. Install the saturated FRP sheet. Use a rib roller to remove all air pockets and ensure intimate contact with the surface. On multiple plies with splices, stagger the splice locations. If required, apply topcoat material.

Field Quality Control:

Record batch numbers for fabric and epoxy used each day and note locations of installations. Measure square feet of fabric and volume of epoxy used each day.

Limitations:

- Design calculations must be approved by a licensed professional engineer
- System is a vapor barrier
- Concrete deterioration and steel corrosion must be resolved prior to application
- Minimum application temperature is 40°F

Storage:

Store rolls flat, not on ends, in a cool, dark space. Low humidity is recommended. Store at 40°F to 90°F (4°C to 32°C).

Handling:

Approved personal protection equipment should be worn at all times. Particle mask is recommended for possible airborne particles. Gloves are recommended when handling fabrics and resins to avoid skin irritation. Safety glasses are recommended to prevent eye irritation. Wear chemical resistant clothing/gloves/goggles. Ventilate area. In absence of adequate ventilation, use properly fitted NIOSH respirator.

Cleanup:

Dispose of material in accordance with local disposal regulations. Uncured material can be removed with approved solvents. Cured materials can only be removed mechanically.

First Aid:

In case of skin contact, wash thoroughly with soap and water. For eye contact, flush immediately with plenty of water; contact physician immediately. For respiratory problems, remove to fresh air. Wash clothing before reuse.

STRUCTURAL TECHNOLOGIES, LLC warrants its products to be free from manufacturing defects and to meet STRUCTURAL TECHNOLOGIES' current published properties when applied in accordance with STRUCTURAL TECHNOLOGIES' directions and tested in accordance with ASTM and STRUCTURAL TECHNOLOGIES Standards. User determines suitability of product for use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product and excludes labor or the cost of labor. Any claim for breach of this warranty must be brought within one year of the date of purchase.

No other warranties expressed or implied including any warranty of merchantability or fitness for a particular purpose shall apply. STRUCTURAL TECHNOLOGIES shall not be liable for any consequential or special damages of any kind, resulting from any claim or breach of warranty, breach of contract, negligence or any legal theory. STRUCTURAL TECHNOLOGIES assumes no liability for use of this product in a manner to infringe on another's patent.